

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Maintenance	RESULT AREA	P	Q	DEF :- A		C	D	S	M

# KAIZEN IDEA SHEET

CELL :- Assy      CELL NAME:- Oil pump      MACHINE / STAGE :- A 177      OPERATION :- Flushing

**KAIZEN THEME :-** To improve quality

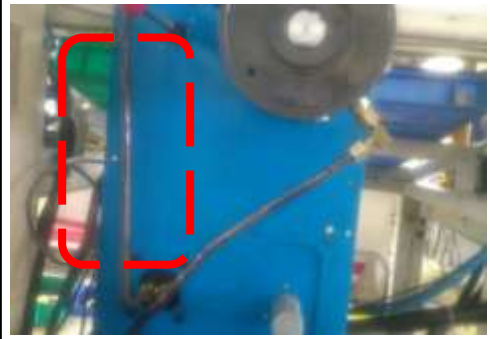
**IDEA :-** Provide check valve

**WIDELY/DEEPLY:-**

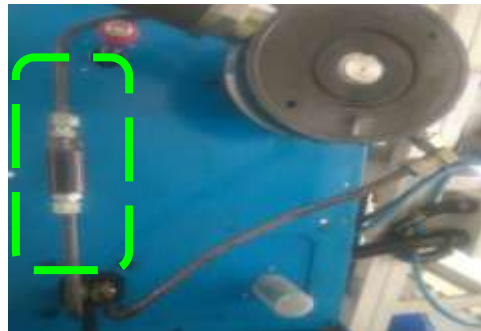
**COUNTERMEASURE:-** Provided check valve in the

**PROBLEM / PRESENT STATUS :-** Chance of quality defect.

pump delivery line.



BEFORE



AFTER

**WHY - WHY ANALYSIS :-**  
**Why1:-** Chance of quality defect.  
**Why2:-** Chance of pressure droppage while operation.  
**Why3 :-** NO check valve

**RESULT :-**



BY luck no defect

Defect free process

**ROOT CAUSE :-** NO check valve

**REGISTRATION DATE:-04.01.18**  
**REGISTRATION NO : P14/QM/2018/13**

**REGISTERED BY :-** Kumar vadivel

**MANAGER'S SIGN :-** Dinesha m

<b>BENCHMARK</b>	00 nos
<b>TARGET</b>	00 nos
<b>KAIZEN START</b>	28.12.2017
<b>KAIZEN FINISH</b>	28.12.2017

**TEAM MEMBERS :-**  
**Ramesh C S**

**BENEFITS :-**  
 1. Quality improvement.

**KAIZEN SUSTENANCE**

**WHAT TO DO:-** One time action

**HOW TO DO:-**-----

**FREQUENCY :-**-----

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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